## **CLAIMS**

## WHAT IS CLAIMED IS:

- 1. A static charge neutralizing assembly for a surface having a changing position, said assembly comprising:
  - a carrier;
  - a static charge dissipating device carried by said carrier;
- a drive mechanism connected to said carrier for moving a position of said carrier and thereby a position of said dissipating device;
- a sensor for detecting a changing position of the surface and for providing a signal indicative thereof; and
- a control unit connected to said sensor and to said drive mechanism to active said drive mechanism in response to signals received from said sensor.
- 2. The assembly of claim 1, said static charge dissipating device being spaced from the surface.
- 3. The assembly of claim 2, said drive mechanism including a hydraulic cylinder.
- The assembly of claim 2, said drive mechanism including two hydraulic cylinders.
  - 5. The assembly of claim 4, said sensor being a photoelectric sensor.
- 6. The assembly of claim 5, said carrier being movably held in a support.

- 7. The assembly of claim 1, said drive mechanism including a pneumatic cylinder.
  - 8. The assembly of claim 1, said sensor being a photoelectric sensor.
- 9. The assembly of claim 1, said carrier being movably held in a support.
- 10. A static charge neutralizing assembly for a web roll changing in diameter, said assembly comprising:
  - a stationary support;
  - a carrier moveably held by said support;
  - a static charge dissipating device on said carrier;
  - a drive mechanism for moving said carrier; and
- a sensor and control system for sensing the roll diameter and operating said drive mechanism in response to roll diameter changes.
- 11. The assembly of claim 10, said static charge dissipating device being held by said carrier in spaced relation to the roll.
- 12. The assembly of claim 10, said drive mechanism including a pneumatic cylinder.
- 13. The assembly of claim 10, said drive mechanism including two pneumatic cylinders.
- 14. The assembly of claim 13, said static charge dissipating device being held by said carrier in spaced relation to the roll.

- 15. The assembly of claim 10, including a proximity sensor on said carrier adapted for detecting a surface of the roll.
- 16. The assembly of claim 15, said sensor being a photoelectric sensor.
- 17. The assembly of claim 10, said support including standards at ends of the roll and a cross member between said standards.
- 18. The assembly of claim 17, said carrier being held between said standards, and said drive mechanism including at least one actuator operatively connected between said cross member and said carrier.
- 19. A method for dissipating static electric charges on a rotating roll having a web wound thereon, said method including steps of:

positioning a static charge dissipating device adjacent a surface of the roll;

detecting changes in diameter of the roll; and moving the static charge dissipating device in response to detected changes in the diameter of the roll.

20. The method of claim 19, including maintaining a spaced relation between the surface of the roll and the static charge dissipating device.